

SMALL FAB

423



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBT18419-15
Job Sheet 178750



SHIP 7-N

Part No: RBT18419-15

Job Qty: 1 ea

DAG
21
9-89

Part Name: Content Placard



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 6/7/18

Job Tracking No:

Due Date: 7/9/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBT18419 Rev.A IPP Rev. A 18.06.07 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	7/9/18	7/9/18	0.00	0.00	Start Up Small Fab-3		MCC
110	Small Fab	1 pcs	7/9/18	7/9/18	0.00	0.41	Small Fab-4		MCC DAS
120	QC	1 pcs	7/9/18	7/9/18	0.00	0.00	QC5		38
130	Packaging	1 pcs	7/9/18	7/9/18	0.00	0.00	Packaging3-1		MCC 9-89
140	QC21-SA	1 Ea	7/9/18	7/9/18	0.00	0.00	QC21		

Part Op 110 - 1-Engrave placard using Laser engraver as per DWG. Sheet 8. ***NOTE*** Use PDF
Descriptions: 120 - QC5- Inspect part completeness to step on W/O
130 - Identify as per dwg & Stock Location:
140 - QC21- Final Inspection - Work Order Release

DAG
21
9-89
JUL 11 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
LM922402	Plastic, Black & White	0.937 sf (.0937 ea) 0.187	90-Start up Operation	506846

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	LM922402	0	18	0

Part Specifications

Specifications could not be found.

Plex 7/4/18 9:32 AM dart.logan.david



Container No: S090145



Part: RBT18419-15

Job No: 178750

Serial No/Batch: S090145

Revision: A

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.

1270 Aberdeen Street

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CANADA

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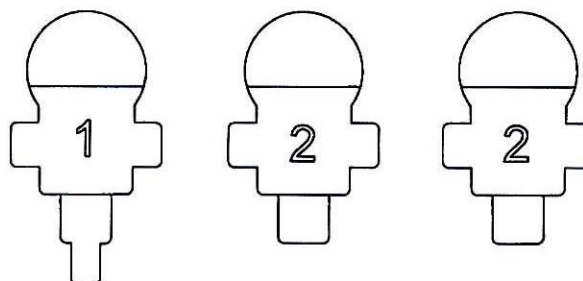
Date: 07/09/16

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 178750
20180704

R0.25
4 PL

RBT18419

ITEM	P/N	DESCRIPTION	QTY.
1	RBT18419-7	MOORING ADAPTER ASSY (MALE)	1
2	RBT18419-9	MOORING ADAPTER ASSY (FEMALE)	2



4.50

3.00

NOTES:
1) MATERIAL: MULTI-CRAFT PLASTICS # LM922402
2) HEAT TREAT: N/A
3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1"
X.XX = +/- 0.01" / +/- 0.5"
X.XXX = +/- 0.005" / +/- 0.1"
X.XXXX = +/- 0.0005" / +/- 0.05"
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) BREAK SHARP EDGES: 0.005" TO 0.010"

7) IDENTIFICATION: BLACK BACKGROUND WITH WHITE LINES AND LETTERS

RBT18419-15 CONTENT PLACARD

DESIGN	KT	DART AEROSPACE LTD	
DRAWN	KT 03/02/2018	HAWKESBURY, ONTARIO, CANADA	
CHECKED	ML 03/08/2018	TOOL PART #	REV. A
MFG. APPR.	DP 03/08/2018	RBT18419	SHEET 8 OF 8
APPROVED	ML 03/08/2018	TITLE	SCALE
DATE 6/4/2018		AIRCRAFT MOORING ADAPTER KIT	NTS
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